

## **Copolymerization of 2,5-dimethyl-3-vinylthiophene with methyl methacrylate, styrene and isobutyl methacrylate**

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### Summary

The title vinyl thiophene monomer was synthesized by dehydration of the corresponding secondary alcohol. Free radical initiated copolymerizations with methyl methacrylate, styrene or isobutyl methacrylate were performed and the copolymer compositions were used in the calculation of reactivity ratios. The data was analyzed via a nonlinear least squares error-in-variables method. The 2,5-dimethyl-3-vinylthiophene was shown to have equal or slightly less reactivity than each of the monomers chosen as comonomers.

### Introduction

We have been investigating the copolymerization of vinyl heterocycles for quite some time (1-4), attempting to ascertain the effect of the heteroatom and various ring substituents on the activity, in terms of copolymerization, of vinyl heterocycles. In some cases we have found that the position and type of ring substituent has a significant effect on the reactivity of the vinyl heterocycle in question. Also, the position of the vinyl group relative to the heteroatom can have a significant effect on vinyl heterocycle reactivity (5,6). In general 3-vinyl heterocycles are less reactive than 2-vinyl heterocycles and electron withdrawing or releasing groups enhance the reactivity dependent on which type of comonomer is chosen (i.e. these with electron rich double bond or electron poor double bonds). Recently, we have found that alkyl substitution of the ring of 3-vinyl heterocycles enhances the ease (rate) of homopolymerization of these materials relative to the unsubstituted parent vinyl heterocycle. In fact, in some cases, such substitution results in materials that polymerize with more facility than unsubstituted 2-vinyl heterocycles (5-7). In order to investigate further the effect of substitution on the copolymerization of vinyl heterocycles we synthesized 2,5-dimethyl-3-vinylthiophene (DMVT) and investigated its copolymerization with such commonly available monomers as methyl methacrylate, styrene and isobutyl methacrylate. The following is

an account of our work to date.

## Experimental

### General

All solvents and chemicals used in this work were reagent grade and were utilized without further purification unless otherwise noted. Spectra were recorded on  $\text{CDCl}_3$  solutions (5-10% w/v) of polymer at ambient temperature with a Varian Gemini 300 FT NMR. Peak areas were determined by electronic integration and by tracing on high quality paper, cutting out and weighing the tracings on a 5-place analytical balance. Molecular weights were measured as previously described (1-4).

### Monomer Synthesis

The monomer was synthesized by dehydration of the alcohol formed from the  $\text{NaBH}_4$  reduction of 3-acetyl-2,5-dimethylthiophene. The dehydration was by the method of Brooks (8). The monomer was purified by distillation from  $\text{CaH}_2$ , (b.p. = 58-60° at 10 mm)  $^1\text{H-NMR}$ ,  $\text{CDCl}_3$ ;  $\delta$  5.33 (s, 1H);  $\delta$  6.14 (m, 1H);  $\delta$  4.98-4.64 (2H, AB quartet);  $\delta$  1.92 (s, 3H);  $\delta$  1.88 (s, 3H).

### Copolymer Synthesis

The copolymers were synthesized by weighing the desired amounts of comonomers into clean, dry screw cap vials followed by 0.5% AIBN. The monomer initiator solutions were sparged with dry  $\text{N}_2$  while cold (evaporation loss 0.5%) and the vials were sealed with teflon lined screw caps. The vials were then placed in a thermostated water bath at 65°C for the desired length of time. The vials were removed from the bath and 5 ml of cold  $\text{CH}_3\text{OH}$  was added to precipitate any polymer formed. The copolymers were purified by reprecipitating from  $\text{CHCl}_3$  solution into  $\text{CH}_3\text{OH}$  three times.

### Results and Discussion

Polymerization conditions and copolymerization results are summarized in Table 1.

The composition data in Table 1 was analyzed using a nonlinear least squares error-in-variables method as previously described (1-4,9,10). Briefly, this method considers all errors in the measured variables as joint errors and yields reactivity ratios as point values with joint confidence areas, as shown in Figures 1 and 2. The point values for the reactivity ratio (represented by the '+' symbol in the Figures) are given in Table 2. The error in measuring feed compositions was estimated at 1.2% in each case. The error in determining copolymer composition was estimated as 15% for DMVT/MMA, 20% for DMVT/styrene and 20% for DMVT/IMBA.

TABLE 1

## Copolymerization Conditions and Results

| <u>Polymer</u> | $M_1^a$ | $M_2$   | $M_f$ of $M_1$ in Feed | $M_f$ of $M_2$ in Feed | PZN Time (h) | % Conv. (wt%) | $M_n$  | $M_w$  | $M_f$ of $M_1$ in Copolymer |
|----------------|---------|---------|------------------------|------------------------|--------------|---------------|--------|--------|-----------------------------|
| DMVM1          | DMVT    | MMA     | 0.09                   | 0.91                   | 0.5          | 5.0           | 118000 | 211000 | 0.17                        |
| DMVM2          | DMVT    | MMA     | 0.19                   | 0.81                   | 0.5          | 6.4           | 78000  | 141000 | 0.27                        |
| DMVM3          | DMVT    | MMA     | 0.26                   | 0.74                   | 0.5          | 3.8           | 67000  | 119000 | 0.32                        |
| DMVM4          | DMVT    | MMA     | 0.35                   | 0.65                   | 0.5          | 6.9           | 58000  | 100000 | 0.41                        |
| DMVM5          | DMVT    | MMA     | 0.41                   | 0.59                   | 0.5          | 4.5           | 58000  | 104000 | 0.45                        |
| DMVM6          | DMVT    | MMA     | 0.49                   | 0.51                   | 0.5          | 4.2           | 54000  | 101000 | 0.48                        |
| DMVM7          | DMVT    | MMA     | 0.56                   | 0.44                   | 0.5          | 5.0           | 52000  | 92000  | 0.54                        |
| DMVM8          | DMVT    | MMA     | 0.71                   | 0.29                   | 0.5          | 4.2           | 50000  | 87000  | 0.63                        |
| DMVM9          | DMVT    | MMA     | 0.79                   | 0.21                   | 0.5          | 3.1           | 44000  | 81000  | 0.69                        |
| DVTS1          | DMVT    | Styrene | 0.12                   | 0.88                   | 0.75         | 3.6           | 46000  | 80000  | 0.15                        |
| DVTS2          | DMVT    | Styrene | 0.20                   | 0.80                   | 0.75         | 1.9           | 43000  | 75000  | 0.22                        |
| DVTS3          | DMVT    | Styrene | 0.28                   | 0.72                   | 0.75         | 3.3           | 43400  | 74000  | 0.28                        |
| DVTS4          | DMVT    | Styrene | 0.38                   | 0.62                   | 0.75         | 3.5           | 40500  | 73000  | 0.36                        |
| DVTS5          | DMVT    | Styrene | 0.44                   | 0.56                   | 0.75         | 3.7           | 40000  | 72000  | 0.42                        |
| DVTS6          | DMVT    | Styrene | 0.52                   | 0.48                   | 0.75         | 3.6           | 36000  | 61000  | 0.50                        |
| DVTS7          | DMVT    | Styrene | 0.72                   | 0.28                   | 0.75         | 2.7           | 35000  | 62000  | 0.68                        |
| DVTS8          | DMVT    | Styrene | 0.80                   | 0.20                   | 0.75         | 3.7           | 28200  | 54000  | 0.77                        |
| DVMI1          | DMVT    | IBMA    | 0.17                   | 0.83                   | 0.75         | 5.2           | 68000  | 120000 | 0.35                        |
| DVMI2          | DMVT    | IBMA    | 0.27                   | 0.73                   | 0.75         | 1.7           | 55300  | 102000 | 0.37                        |
| DVMI3          | DMVT    | IBMA    | 0.35                   | 0.65                   | 0.75         | 3.6           | 51000  | 89000  | 0.43                        |
| DVMI4          | DMVT    | IBMA    | 0.43                   | 0.57                   | 0.75         | 2.9           | 47000  | 82000  | 0.48                        |
| DVMI5          | DMVT    | IBMA    | 0.53                   | 0.47                   | 0.75         | 5.9           | 55000  | 95000  | 0.57                        |
| DVMI6          | DMVT    | IBMA    | 0.81                   | 0.19                   | 0.75         | 2.0           | 32000  | 63000  | 0.71                        |
| DVMI7          | DMVT    | IBMA    | 0.85                   | 0.15                   | 0.75         | 3.8           | 41000  | 75000  | 0.74                        |

TABLE 2  
Reactivity Ratios

| $M_1$ | $M_2$   | $r_1$ | $r_2$ | $r_1 r_2$ |
|-------|---------|-------|-------|-----------|
| DMVT  | MMA     | 0.40  | 0.45  | 0.18      |
| DMVT  | Styrene | 0.71  | 0.81  | 0.58      |
| DMVT  | IBMA    | 0.38  | 0.25  | 0.095     |

The reactivity ratio values obtained show that both styrene and MMA are more reactive than DMVT while DMVT is more reactive than IBMA. However, in all cases the differences in reactivity are relatively small. The  $r_1 r_2$  values for DMVT/MMA and DMVT/IBMA are small indicating some tendency toward alternation. As a further gauge of this tendency, Pyun's equations (11) were used to estimate average sequence lengths for some of the copolymers evaluated in this study. The results obtained are listed in Table 3.

TABLE 3  
Average Sequence Lengths

| Polymer | $r_1$ | $r_2$ | $\mu_1^a$ | $\mu_2$ |
|---------|-------|-------|-----------|---------|
| DMVM1   | 0.40  | 0.45  | 1.08      | 3.19    |
| DMVM3   | 0.40  | 0.45  | 1.19      | 1.96    |
| DMVM6   | 0.40  | 0.45  | 1.54      | 1.58    |
| DMVM9   | 0.40  | 0.45  | 1.89      | 1.20    |
| DVTS1   | 0.71  | 0.81  | 1.13      | 5.59    |
| DVTS4   | 0.71  | 0.81  | 1.40      | 2.44    |
| DVTS7   | 0.71  | 0.81  | 2.51      | 1.38    |
| DVTS8   | 0.71  | 0.81  | 3.38      | 1.24    |
| DVMI1   | 0.38  | 0.25  | 1.20      | 1.46    |
| DVMI3   | 0.38  | 0.25  | 1.29      | 1.33    |
| DVMI5   | 0.38  | 0.25  | 1.50      | 1.19    |
| DVMI7   | 0.38  | 0.25  | 2.08      | 1.09    |

$\mu_1$  = average sequence length of  $M_1$   
 $\mu_2$  = average sequence length of  $M_2$

The average sequence length show the DMVT/IBMA copolymers to be the most alternating, followed by DMVT/MMA and DMVT/Styrene.

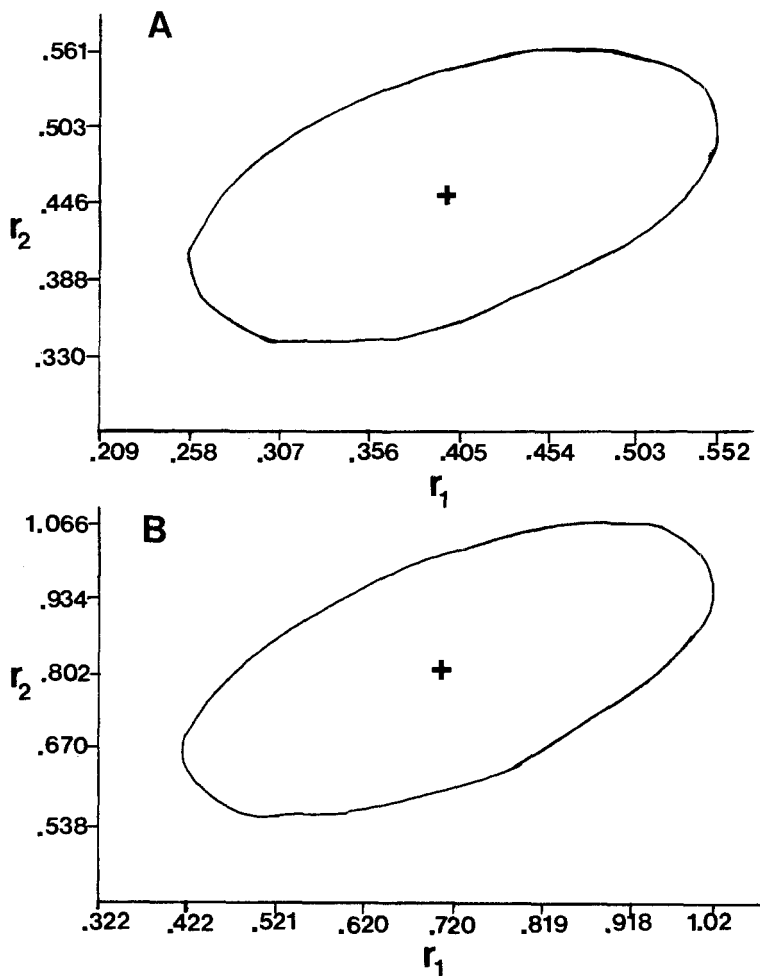


Figure 1

Joint confidence intervals, 95% confidence level for:  
A) DMVT/MMA; B) DMVT/Styrene

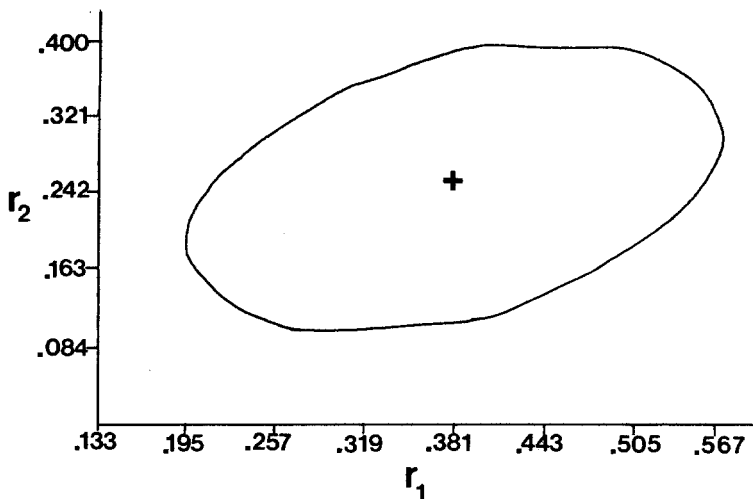


Figure 2

Joint confidence interval, 95% confidence  
level for DMVT/IBMA

### Conclusions

A dimethyl-3-vinylthiophene monomer was synthesized and copolymerized with some commonly available monomers. The reactivity ratios show DMVT to be approximately equal in reactivity to all the comonomers used in this study. This is in contrast to unsubstituted 2- and 3-vinyl heterocycles which are typically more reactive, sometimes much more reactive, than most acrylate and styrene monomers (1-4). However, DMVT copolymerizations proceed to higher conversions in shorter reaction times. This behavior is expected for monomers of nearly equal reactivities, as in copolymerizations of two monomers with significantly different reactivities, the more reactive monomer can actually serve as an inhibitor at certain feed concentrations (12).

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